



Handwritten signature

Tolerance
presumpti →

Tolerances for section to DIN 6930 Part 2 accuracy grade g	
outline length WN 10535	
outer	220 mm
inner	mm

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	
alternatively identify condition at time of delivery with an X	

First angle projection		01 RFQ --> PROD		T04009			
General tolerance (GT) in mm		Index		alteration		Change no	
Size range		Inspection dim.		Material: S235JR		Weight: in kg	
≤ 30 ≤ 120 ≤ 400 ≤ 1000		Auxiliary dim.		Blank no:		0.3	
GT coarse		Date		Title:		15 -01- 2008	
L 1 2 2 3 4		Drawn 26.7.2007 A.Altenbeck		boss		ARCHIV	
1 2 4 6		Checked 22.10.2007 J.Patzlaff		70x10		PROD.	
Lengths (L) and angle (L/Δ) = ±GT		Auth'd 29.10.2007 J.Schreiber				Scale	
Tolerance Symbols ISO 1101		M.check 7.12.2007 S.Schneider				1:1	
○ roundness = 1/2ø-Tol.						Sheet:	
- □ straightness/flatness = GT						1	
◎ / concentricity/run out = GT						of:	
≡ symmetry = GT						1	
// parallelism = GT							
⊕ position = GT							
Languages: de,en		Confidential document Refer to protection notice ISO 16016		Repl.		Orig.	
				0009117008		0009117008d001	

Released

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